

8 7 6 5 4 3 2 1

D

C

B

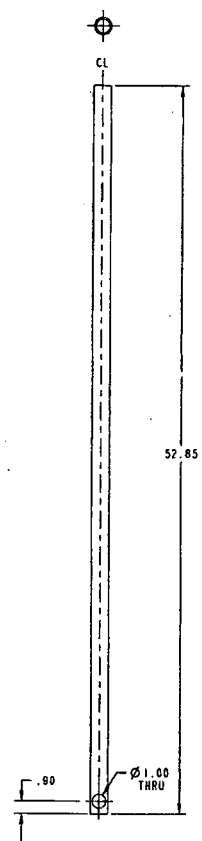
A

D

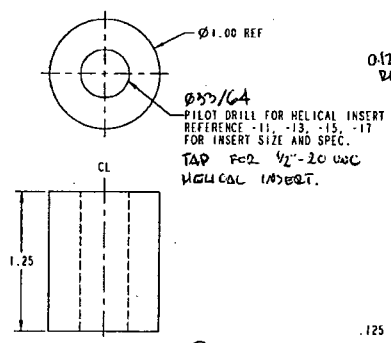
C

B

A

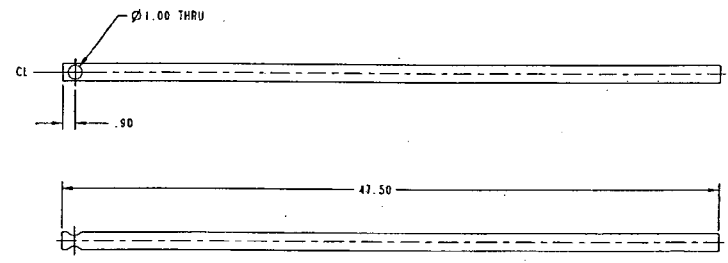


① -247 INNER TUBE
MATL: 1.25 OD X .125 WALL, 6061-T6, WW-T-700/6
SCALE 0.250

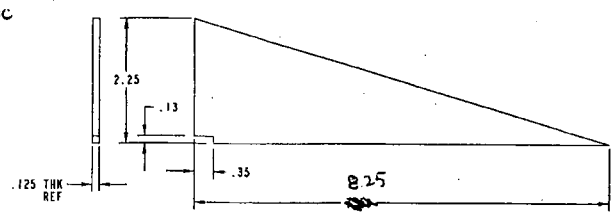
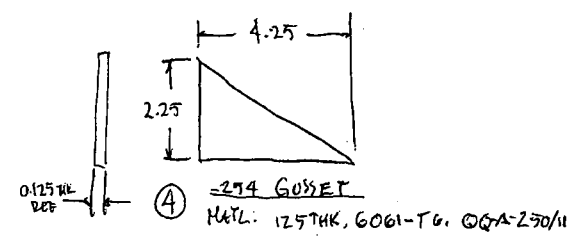


④ -249 INNER TUBE BUSHING
MATL: 1.00 RND, 6061-T6, QQ-A-200/B
SCALE 2.000

XH



① -257 INNER TUBE
MATL: 1.25 OD X .125 WALL, 6061-T6, WW-T-700/6
SCALE 0.250



④ -253 GUSSET
MATL: .125 THK, 6061-T6, QQ-A-250/11
SCALE 1.000

RELEASED
JUN 06 1970

PREMIER AVIATION, INC.			
3000 Aviation Parkway, Grand Prairie, Texas 75050			
ST/AL	EQ/AL	TECH NO.	QWL NO.
DOSUV8		B67-43001	B6
SCALE:	NT:	SHEET	23 OF 45

ORIGINAL

NO 44929
WITHOUT NOTICE
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 19/08/2008 4:06:37 PM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GUSSET

Job Number: 41492

Part Number: PB6743001253

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/09/05 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-09-04

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 19/08/2008 4:06:37 PM
 User: Julie Lecocq

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : GUSSET
 Job Number : 41492
 Estimate Number : 13414
 P.O. Number :
 This Issue : 19/08/2008 S.O. No. :
 Prsht Rev. : NC Part Number : PB6743001253
 First Issue : / / Type : SMALL / MED FAB Drawing Number : B67-43001 P.23
 Previous Run : 40717 Drawing Revision : B1
 Material :
 Due Date : 18/09/2008 Qty: 30 Um: Each
 Written By :
 Checked & Approved By : JUL 08.8.20
 Comment : est rev A new issue 08.06.19 DD verified: EC

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M6061T6S125 6061-T6 .125 Sheet



Comment: Qty.: 0.1353 sf(s)/Unit Total : 4.0604 sf(s)
 6061-T6 .125Sheet
 batch:- 108730 B 8-9-3

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET
 1-Cut as per Dwg B67-43001
 Dwg Rev: B1
 Prog Rev: B1

B 8-9-3

38

2-Deburr if necessary

B 8-9-3

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

508/09/03 x38 counters

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock
 Location: B1

8/9/4

38x

SC